

# ARTWORK



# ARTWORK



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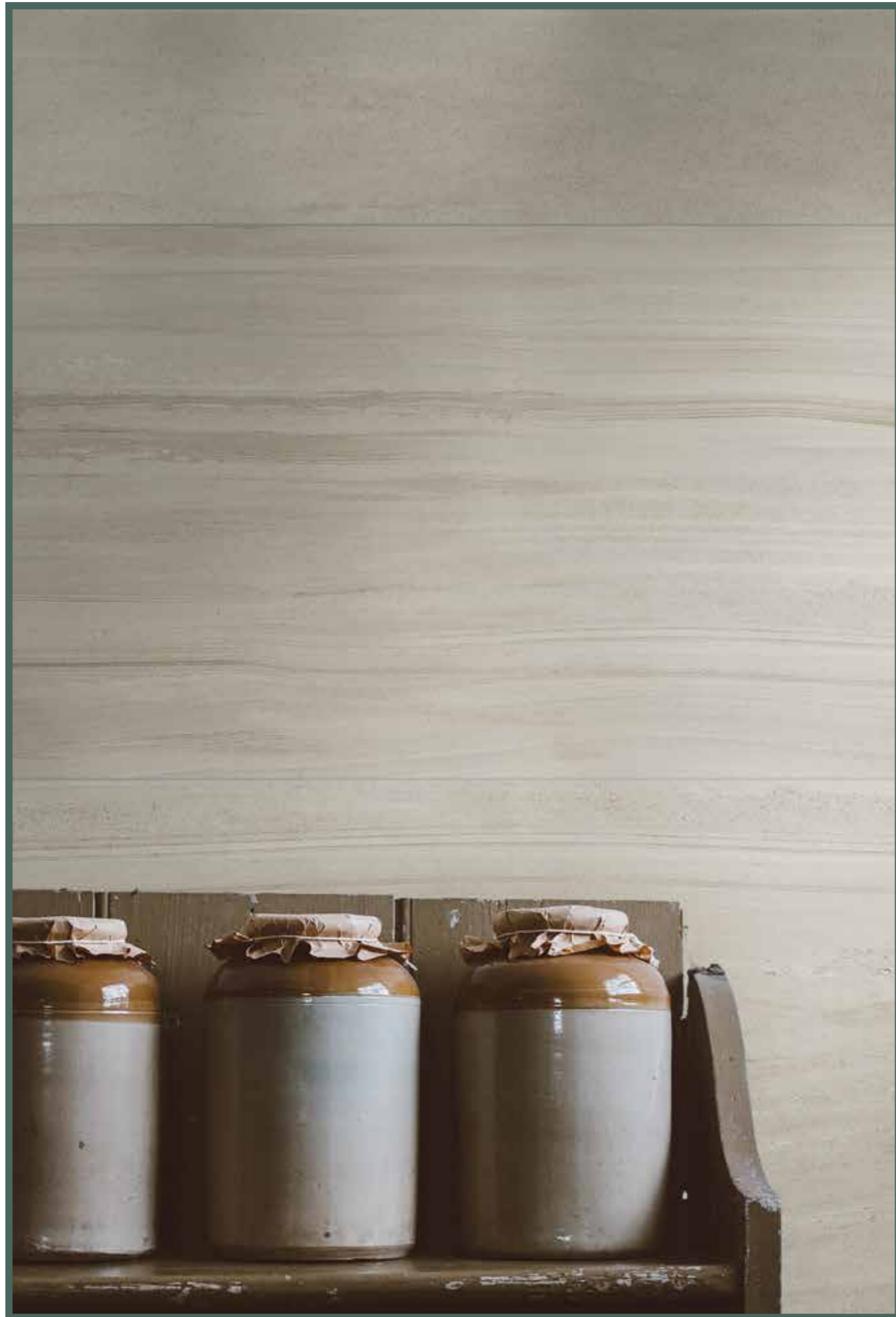
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*Creating design.*

MADE IN  
ITALY



# ARTWORK

The strength of matter and the beauty of stone are the inspiration for this collection. Artwork merges the colours and magic of nature with technology, for the perfect combination.

The simplicity of Varana stone and technical experience create a product with unique characteristics. Tough, ageless materials to bring originality to every location. The rectangular sizes enhance the spaces and the seven colour shades make every design scheme unique. From the grey of chalk through to the black of lead, the collection offers marvellous colour shades to ensure that every installation surprises.

La resistenza della materia e il fascino della pietra danno vita a questa collezione.

Artwork fonde i colori e le magie della natura con la tecnologia per un connubio perfetto. La semplicità della pietra di Varana e l'esperienza della tecnica fanno nascere un prodotto dalle caratteristiche uniche. Materiali resistenti ed eterni per rendere inaspettato ogni luogo. I formati rettangolari esaltano gli spazi e le sette tonalità rendono unico ogni arredo. Dal grigio del Gesso fino al nero del Piombo, la collezione offre meravigliose sfumature per sorprendere in ogni allestimento.

# ARTWORK

gesso



PLATINO 60x120cm polished | wall  
GESSO 60x120cm matt | floor



60x120 - 24"x48"  
matt | polished



graphic development 60x120 matt | polished



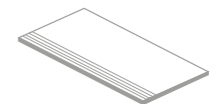
45x90 - 18"x36"  
matt



30x60 - 12"x24" matt  
also available in not rectified version



mosaic 30x30 - 12"x12" matt  
(5x5 - 2"x2")



STEP rectified  
30x60 - 12"x24" matt



GRADONE rectified  
90x32,5x4 - 36"x13"x2" matt



SKIRTING rectified  
10x60 - 4"x24"  
7,5x90 - 3"x36" matt

graphic development 45x90 matt



# ARTWORK

corian



CORIAN 60x120cm matt



60x120 - 24"x48"  
matt | polished



graphic development 60x120 matt | polished



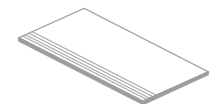
45x90 - 18"x36"  
matt



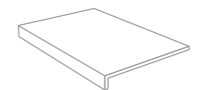
30x60 - 12"x24" matt  
also available in not rectified version



mosaic 30x30 - 12"x12" matt  
(5x5 - 2"x2")



STEP rectified  
30x60 - 12"x24" matt



GRADONE rectified  
90x32,5x4 - 36"x13"x2" matt



SKIRTING rectified  
10x60 - 4"x24"  
7,5x90 - 3"x36" matt

graphic development 45x90 matt



# ARTWORK

resina



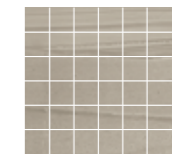
GESSO 45x90cm matt | wall  
RESINA 45x90cm matt | floor



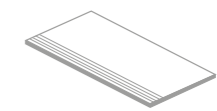
45x90 - 18"x36"  
matt



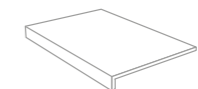
30x60 - 12"x24"  
matt  
also available in not rectified version



mosaic 30x30 - 12"x12" matt  
(5x5 - 2"x2")



STEP rectified  
30x60 - 12"x24" matt



GRADONE rectified  
90x32,5x4 - 36"x13"x2" matt



SKIRTING rectified  
10x60 - 4"x24"  
7,5x90 - 3"x36" matt



V3 HIGH

graphic development 45x90 matt



# ARTWORK

platino

GESO 60x120cm polished | wall  
PLATINO 60x120cm matt | floor





60x120 - 24"x48"  
matt | polished



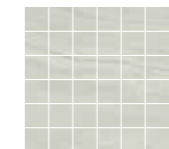
graphic development 60x120 matt | polished



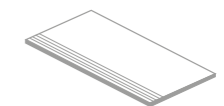
45x90 - 18"x36"  
matt



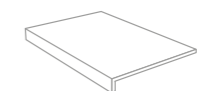
30x60 - 12"x24"  
matt  
also available in not rectified version



mosaic 30x30 - 12"x12" matt  
(5x5 - 2"x2")



STEP rectified  
30x60 - 12"x24" matt



GRADONE rectified  
90x32,5x4 - 36"x13"x2" matt



SKIRTING rectified  
10x60 - 4"x24"  
7,5x90 - 3"x36" matt

graphic development 45x90 matt



# ARTWORK

acciaio



ACCIAIO 60x120cm matt





60x120 - 24"x48"  
matt | polished



graphic development 60x120 matt | polished



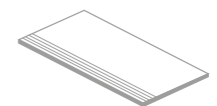
45x90 - 18"x36"  
matt



30x60 - 12"x24"  
matt  
also available in not rectified version



mosaic 30x30 - 12"x12" matt  
(5x5 - 2"x2")



STEP rectified  
30x60 - 12"x24" matt



GRADONE rectified  
90x32,5x4 - 36"x13"x2" matt



SKIRTING rectified  
10x60 - 4"x24"  
7,5x90 - 3"x36" matt

graphic development 45x90 matt

# ARTWORK

## argilla

FORMATI DISPONIBILI | AVAILABLE SIZES  
rettificati e modulari | rectified and modular



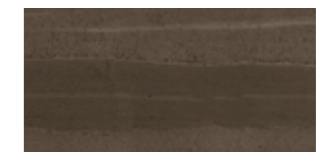
ARGILLA 45x90cm matt



graphic development 45x90 matt



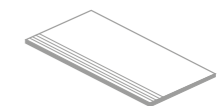
45x90 - 18"x36"  
matt



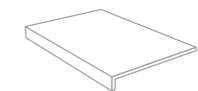
30x60 - 12"x24"  
matt  
also available in not rectified version



mosaic 30x30 - 12"x12" matt  
(5x5 - 2"x2")



STEP rectified  
30x60 - 12"x24" matt



GRADONE rectified  
90x32,5x4 - 36"x13"x2" matt



SKIRTING rectified  
10x60 - 4"x24"  
7,5x90 - 3"x36" matt



V3 HIGH



# ARTWORK

## piombo



PIOMBO 45x90cm matt

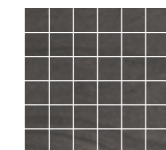
**FORMATI DISPONIBILI** | **AVAILABLE SIZES**  
rettificati e modulari | rectified and modular



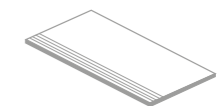
45x90 - 18"x36"  
matt



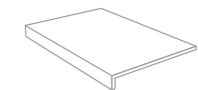
30x60 - 12"x24" matt  
also available in not rectified version



mosaic 30x30 - 12"x12" matt  
(5x5 - 2"x2")



STEP rectified  
30x60 - 12"x24" matt



GRADONE rectified  
90x32,5x4 - 36"x13"x2" matt



SKIRTING rectified  
10x60 - 4"x24"  
7,5x90 - 3"x36" matt



**V3 HIGH**

graphic development 45x90 matt





**60x120**  
matt\* | polished



GESO



PLATINO



CORIAN



ACCIAIO

\*60x120 size has a solid matt finish,  
without texture.

Il formato 60x120 ha una finitura  
liscia, senza struttura.

## ALL COLORS | matt



GESSO



CORIAN



RESINA



PLATINO



ACCIAIO



ARGILLA



PIOMBO

### 03| ARTWORK

La robustesse de la matière et le charme de la pierre ont donné la vie à cette collection. Artwork fond les couleurs et les magies de la nature à la technologie en un mariage parfait. La simplicité de la pierre de Varana et l'expérience de la technique ont permis de faire voir le jour à un produit aux caractéristiques uniques. Matériaux résistants et éternels pour faire de chaque lieu un espace surprenant. Les formats rectangulaires exaltent les espaces et les sept tonalités font de chaque aménagement un lieu unique. Du gris du Gesso au noir du Piombo, la collection offre de merveilleuses nuances qui surprennent au sein de tout aménagement.

Aus der Festigkeit der Materie und dem Reiz von Stein ist diese Kollektion entstanden. Artwork verknüpft die Farben und zauberhaften Eigenschaften der Natur in einem perfekten Zusammenspiel mit der Technologie. Die Schlichtheit des Varana Steins und die Erfahrung der Technik sind die Grundsteine eines Produkts, das einzigartige Eigenschaften besitzt. Resistente, ewige Materialien, die jeden Bereich unerwartet gestalten. Die rechteckigen Formate betonen die Räumlichkeiten und die sieben Farbtöne bringen jede Einrichtung einzigartig zur Wirkung. Von Gipsgrau bis zu Bleischwarz bietet die Kollektion wunderschöne Nuancen und sorgt bei allen Ausstattungen für Überraschung.

La resistencia de la materia y la fascinación de la piedra dan vida a esta colección. Artwork funde los colores y la magia de la naturaleza con la tecnología para crear una perfecta combinación. La sencillez de la piedra de Varana y la experiencia de la técnica crean un producto con características únicas. Materiales resistentes y eternos para convertir en inesperado cualquier lugar. Los formatos rectangulares resaltan los espacios y las siete tonalidades convierten en única cualquier decoración. Del gris del Gesso al negro del Piombo, la colección ofrece maravillosos matices para sorprender en cualquier montaje.

# #packaging ARTWORK



SIZES	BOX			PALLET		
	PCS	SQ.MT.	KG	BOXES	SQ.MT.	KG
*60x120 cm 24"x48" MATT   POLISHED RECTIFIED	2	1,44	31,00	30	43,20	950
**45x90 cm 18"x36" MATT RECTIFIED	3	1,215	26,12	32	38,88	856
30x60 cm 12"x24" MATT	8	1,44	27,50	32	46,08	900
30x60 cm 12"x24" MATT RECTIFIED	8	1,44	27,50	32	46,08	900
mosaic 30x30 cm 12"x12" (5x5 - 2"x2") MATT	11	1,00	21,00	30	30,00	650
30x60 cm 12"x24" STEP MATT RECTIFIED	6	1,08	24,80	-	-	-
**gradone 90x32,5x4 cm 36"x13"x2" STEP TREAD WITH FULL SKIRTING MATT RECTIFIED	2	-	12,50	-	-	-
10x60 cm 4"x24" SKIRTING MATT RECTIFIED	10	6ml	14,00	-	-	-
**7,5x90 cm 3"x36" SKIRTING MATT RECTIFIED	6	5,4ml	8,30	-	-	-

\*60x120 CM SIZE AVAILABLE IN GESSO, CORIAN, PLATINO AND ACCIAIO  
\*IL FORMATO 60x120 CM E' DISPONIBILE IN GESSO, CORIAN, PLATINO E ACCIAIO

**IMPORTANT NOTICE**  
Polished finishes from Ceramica Magica are subject to the highest level of quality standards and comply with UNI EN norms, in particular according to UNI 11493.2013 standard, paragraph 5.2.2: "A tile floor shall be visually inspected at a minimum distance of 1.5m at eye-level. Oblique lighting is not allowed. Surface effects that could not be detected under these conditions, shall not be considered as defects". Ceramica Magica declines all responsibilities for damages caused by non-observance of the above recommended instructions for laying, cleaning and maintenance.

**IMPORTANTE**  
I materiali in finitura levigata di Ceramica Magica sono conformi alle norme UNI EN e sono sottoposti ai più alti controlli di qualità. Nello specifico e nella valutazione di eventuali imperfezioni occorre prendere a riferimento la norma UNI 11493.2013 par. 5.2.2: "L'esame visivo della piastrellatura deve essere effettuato da una distanza minima di 1,5m ad altezza d'uomo. Non è consentita l'illuminazione in luce radente. Gli effetti superficiali non rilevabili in queste condizioni non sono da considerare come difetti". Ceramica Magica declina ogni responsabilità qualora non venissero rispettate le sopra citate norme di posa, pulizia e manutenzione.

## TECHNICAL FEATURES UNGLAZED PORCELAIN TILES CONFORMING TO EUROPEAN STANDARDS EN 14411 ISO 13006 APP. G (GRUPPO BIA UGL CON EB ≤ 0,5%)

CARATTERISTICHE TECNICHE GRÈS PORCELLANATO NON SMALTATO Conformi a Norme Europee EN 14411 ISO 13006 App. G (Gruppo Bia UGL con Eb ≤ 0,5%)  
TECHNISCHE EIGENSCHAFTEN UNGLASIERTES FEINSTEINZEUG Gemäß den Europäischen Normen EN 14411 ISO 13006 App. G (Gruppo Bia UGL con Eb ≤ 0,5%)  
CARACTERISTIQUES TECHNIQUES GRÈS CÉRAME FIN NON ÉMAILLÉ Conformes aux Normes Européennes EN 14411 ISO 13006 App. G (Gruppo Bia UGL con Eb ≤ 0,5%)

TECHNICAL FEATURES CARATTERISTICHE TECNICHE TECHNISCHE DATEN CARACTERISTIQUES TECHNIQUES	TESTING METHOD METODICA DI PROVA PRÜFVERFAHREN NORME D'ESSAIS	REFERENCE STANDARD RIFERIMENTO NORMA STANDARDWERT RÉFÉRENCE NORME	TEST RESULTS VALORE PRODOTTO PRODUKT WERTE VALEUR PRODUIT	
Sizes Dimensioni Abmessungen Dimensions	EN ISO 10545-2	N ≥ 15 cm • Length and width - Lunghezza e larghezza - Länge und Breite - Longueur et largeur • Thickness - Spessore - Stärke - Épaisseur • Linearity - Rettilineità spigoli - Kantengeradheit - Rectitude des arêtes • Wedging - Ortogonalità - Rechtwinkigkeit - Orthogonalité • Warpage - Planarità - Ebenförmigkeit - Planarité • Appearance: percentage of acceptable tiles, per lot Aspetto: percentuale di piastrelle accettabili nel lotto Oberflächenbeschaffenheit: Prozentsatz der Fliesen, die den geforderten Eigenschaften entsprechen Aspect: pourcentage de carreaux acceptables sur la fourniture totale	(%) ±0,6% (mm) ±2,0 mm ±0,5 ±0,5 ±0,5 ±2,0 ±0,5 ±2,0 99% min.	<b>Compliant</b> Conforme Erfüllt Conforme
Water absorption Assorbimento d'acqua Wasseraufnahme Absorption d'eau	EN ISO 10545-3	E <sub>b</sub> ≤ 0,5%	<b>Compliant</b> Conforme Erfüllt Conforme	
Modulus of rupture Resistenza alla flessione Biegezugfestigkeit Résistance à la flexion	EN ISO 10545-4	Medium value 35 N/mm <sup>2</sup> min.	<b>Compliant</b> Conforme Erfüllt Conforme	
Breaking strenght Carico di rottura Bruchlast Charge de rupture	EN ISO 10545-4	sp. >= 7,5 mm: min 1300 N	<b>Compliant</b> Conforme Erfüllt Conforme	
Abrasion resistance Resistenza all'abrasione Abriebbeständigkeit Résistance à l'abrasion	EN ISO 10545-6	175 mm <sup>3</sup> max	Average Medio - Mittelwert - Moyenne < 150 mm <sup>3</sup>	
Thermal expansion coefficient Coefficiente di dilatazione termica lineare Wärmeausdehnung Coefficient de dilatation thermique linéaire	EN ISO 10545-8	<b>*Declared value</b> Valore dichiarato Angegebener Wert Valeur déclaré	≤9 MK-1	
Thermal shock resistance Resistenza agli sbalzi termici Temperaturwechselbeständigkeit Résistance aux écarts de température	EN ISO 10545-9	<b>*Pass according to ISO 10545-1</b> Test superato in accordo con ISO 10545-1 Test überstanden nach ISO 10545-1 Pv en accord avec norme en ISO 10545-1	<b>Resistant</b> Resistente Widerstandsfähig Résistant	
Frost resistance Resistenza al gelo Frostbeständigkeit Résistance au gel	EN ISO 10545-12	<b>*Pass according to ISO 10545-1</b> Test superato in accordo con ISO 10545-1 Test überstanden nach ISO 10545-1 Pv en accord avec norme en ISO 10545-1	<b>Resistant</b> Resistente Widerstandsfähig Résistant	
Resistance to low concentrations of acids and alkali Resistenza a basse concentrazioni di acidi e alcali Beständigkeit gegen schwach konzentrierte Säuren und Laugen Résistance à des basses concentrations d'acides et bases	EN ISO 10545-13	<b>*Declared value</b> Valore dichiarato Angegebener Wert Valeur déclaré	<b>From ULA to ULB</b> Da ULA a ULB Von ULA bis ULB De ULA jusqu'à ULB	
Resistance to high concentrations of acids and alkali Resistenza ad alte concentrazioni di acidi e alcali Beständigkeit gegen stark konzentrierte Säuren und Laugen Résistance à des hautes concentrations d'acides et bases	EN ISO 10545-13	<b>*Declared value</b> Valore dichiarato Angegebener Wert Valeur déclaré	<b>From UHA to UHB</b> Da UHA a UHB Von UHA bis UHB De UHA jusqu'à UHB	
Resistance to domestic chemicals and additives for swimming pools Resistenza ai prodotti chimici di uso domestico e agli additivi per piscina Beständigkeit gegen chemische Haushaltsreiniger und Zusatzstoffe für Schwimmbäder Résistance aux prod. chimiques d'usage domestique et additifs pour piscines	EN ISO 10545-13	<b>UB min.</b>	UA	
Stain resistance of unglazed porcelain Resistenza alle macchie di piastrelle non smaltate Fleckenbeständigkeit von unglasierten Fliesen Résistance aux taches des carreaux non émaillés	EN ISO 10545-14	<b>*Declared value</b> Valore dichiarato Angegebener Wert Valeur déclaré	<b>CLASSE 5</b>	
Colors resistance to light Resistenza dei colori alla luce Lichtbeständigkeit Résistance des couleurs à la lumière	DIN 51094	<b>No noticeable color change.</b> Non devono presentare apprezzabili variazioni di colore. Die Muster dürfen keine sichtbaren Farbveränderungen aufweisen. Ne doivent pas présenter de variations importantes des couleurs.	<b>No alteration after testing</b> Materiale inalterato dopo il test. Keine Veränderung nach dem Test. Aucune altération relevée	
Friction coefficient (Slipperiness) Coefficiente di attrito (Scivolosità) Reibungskoeffizient (Schlupfrigkeit) Coefficient de friction (Glissement)	DIN 51130 ANSI A137.1 (DCOF)	<b>*Declared value</b> Valore dichiarato Angegebener Wert Valeur déclaré	R10 matt >0,42 matt	

\* It's advisable to refer Contract Division for all necessary guidelines to a correct use  
Si raccomanda di consultare Contract Division per le indicazioni necessarie al corretto utilizzo  
Zur korrekten Anwendung wird empfohlen unsere Contract Division zu kontaktieren  
Merci de consulter notre Contract Division pour les indications à un usage correct.



**“ STAY HUNGRY, STAY FOOLISH .”**

S. Jobs 1955-2011



EN 14411: 2012

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MADE IN ITALY





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